



ACRYLIC ENAMEL CAR LACQUER AK - 18

two - component

ALIPHATIC POLYURETHANE

*The technical specification is consistent with Ministry of Health.
The enamel car lacquer is tested by an accredited laboratory
„Building chemistry“ to the ITSS-NISI Ltd - Protocol N°847-4-
194/22.12.2003, and research, test and calibration laboratory
lighting equipment at TU - Protocol N°04-4416/05.05.2004.*



It is intended to partially or completely
refinish paint cars and trucks, trolleys,
trams and other vehicles and equip-
ment.

Used in combination with **hardener
DN - 75** in weight ratio 100 including
lacquer AK-18: 18 including
hardener DN-75

(Volume 4.7: 1)

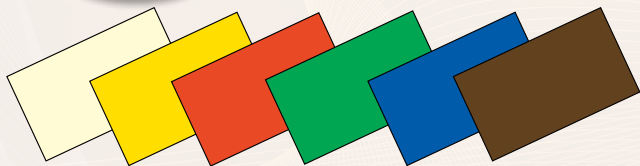
Life of the mixture: **LACQUER** :

HARDENER 4 hours at 20°C

Drying time: 8 hours at 20°C

30 minutes at - 70°C.

Consumption: 100 - 130 g/m² (4-5 m²/l)



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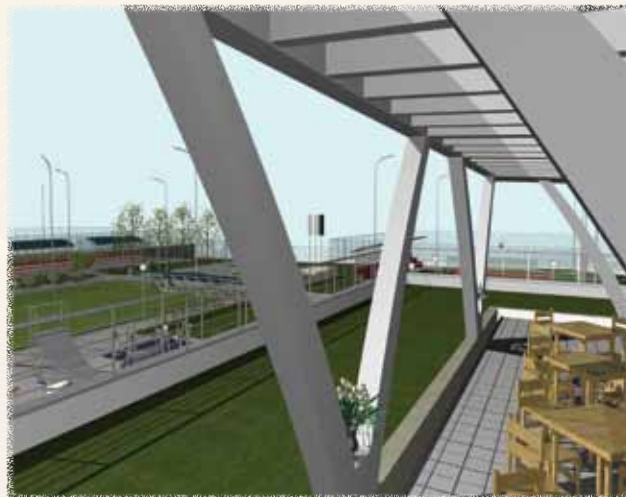
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ЗАПАВАТА МАРКА!

ACRYLATE 2 - COMPONENT COATINGS - ALIPHATIC POLYURETHANES



- **ACRYLIC INJECTION PUTTY AK-2K - 002,**
two - component
- **ACRYLIC FILLING PRIMER AK-2K - 021,**
two - component
- **ACRYLIC LACQUER AK - 2K,**
two - component
- **ACRYLIC CAR LACQUER AK - 18,**
ALIPHATIC POLYURETHANE
two - component

Two - component acrylate coatings - aliphatic polyurethanes are characterized by:

- **UNIVERSAL APPLICABILITY** - decorative coatings in mechanical engineering, sports complexes, swimming pools and facilities, combat, civil aviation equipment and special purpose aircraft, vehicle refinishing painting of vehicles and other articles of steel and aluminum. Use of outdoor or indoor
- **Use in residential or promeshleni conditions**
- **Versatility** - in whole or refinish paint
- **Possibility of combining the use of sealants and coatings to other substrates**
- **Resistance to weathering and UV rays**
- **damp-proof, waterproof**
- **mechanical strength, hardness, elasticity**
- **Long-term corrosion protection**
- **Chemical resistance**
- **Easy to apply, high coverage, low**
- **Excellent adhesion to the substrate**
- **Fast drying**
- **Thick, smooth surface with a durable gloss**
- **Resistance to wear and aging**
- **Ensure lasting decorative protection with long life**



CORROSION PROTECTION SYSTEM Composed of acrylic primer filler **AK - 021 - 2K (two component)** and **CAR lacquer AK - 18 (two component)**

tested by DKITS of Metal Structures, General Corrosion, corrosion-resistant coatings and corrosion protection - Kremikovtzi, Sofia - Protocol

N° 2-05-002/26.01.2004.

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ACRYLIC LACQUER AK - 2K, TWO - COMPONENT



The technical specification is consistent with Ministry of Health

Designed for painting the metal surfaces of devices for machinery, household appliances, sports equipment, combat and civil machinery, special purpose aircraft and operating in conditions of atmospheric corrosion, including conditions of the humid tropical climate in littoral and industrial areas. Rich color range. Used in combination with **hardener DN - 75** in weight ratio 100 including **LAC AK-2K**: 18 including **HARDENER DN-75** (Volume 4.7: 1)

Life of the mixture: **LAC: HARDENER** 4 hours at 20°C

Drying time: 8 hours at 20°C

30 minutes at - 80°C

Consumption: 120 - 150 g/m² (3 - 4 m²/l)

ACRYLIC FILLING PRIMER AK - 2K - 021, TWO - COMPONENT



The technical specification is consistent with Ministry of Health

The primer was tested by an accredited laboratory „Building chemistry“ to ITSS-NISI Ltd - Protocol N°846-4-

193/22.12.2003 onwards; accredited

laboratory LINOMI to VSU „Karavelov -

Sofia - Protocol N° IV-271 / On 6.09.2001,

and DKITS „Steel Structures, General

Corrosion, corrosion-resistant coatings

and corrosion protection - Kremikovtzi, Sofia - Protocol N°2-05-001/26.01.2004

Designed to fill the indentations and corrosion protection of metal structures and equipment operated in conditions of active atmospheric corrosion, including conditions of humid tropical climate in littoral and industrial areas.

Used in combination with **hardener DN - 75** in weight ratio 100 including **AK-2K - 021**: 12 including **DN-75**

Life of the mixture: **PRIMER: HARDENER** 1 hour at 20°C

Drying time: 2 - 3 hours at 20°C

30 minutes at 70 - 80°C.

Consumption: 90 - 110 g/m²

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